



## 2638HKD

### 9 cu. ft. STEEL DUMP CART



READ AND FOLLOW ALL SAFETY RULES AND OPERATING  
INSTRUCTIONS BEFORE USING THIS EQUIPMENT

# ***Safety Rules***



**This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.**

Read and understand all safety rules and operating instructions before using this tractor attachment.

Follow all safety rules and operating instructions provided by your vehicle's manufacturer when using attachment.

Never allow children or untrained persons to operate vehicle or attachment.

Do not exceed the vehicle manufacturer's towed weight limit.

Reduce vehicle speed and allow extra stopping distance when towing heavy loads.

Reduce vehicle speed and towed weight when operating on slopes.

Operate up and down slopes, never across the face of slopes.

Do not carry passengers on vehicle or attachment.

Avoid sudden turns or maneuvers.

Do not tow attachment on public roadways.

Do not remove warning decals from product.

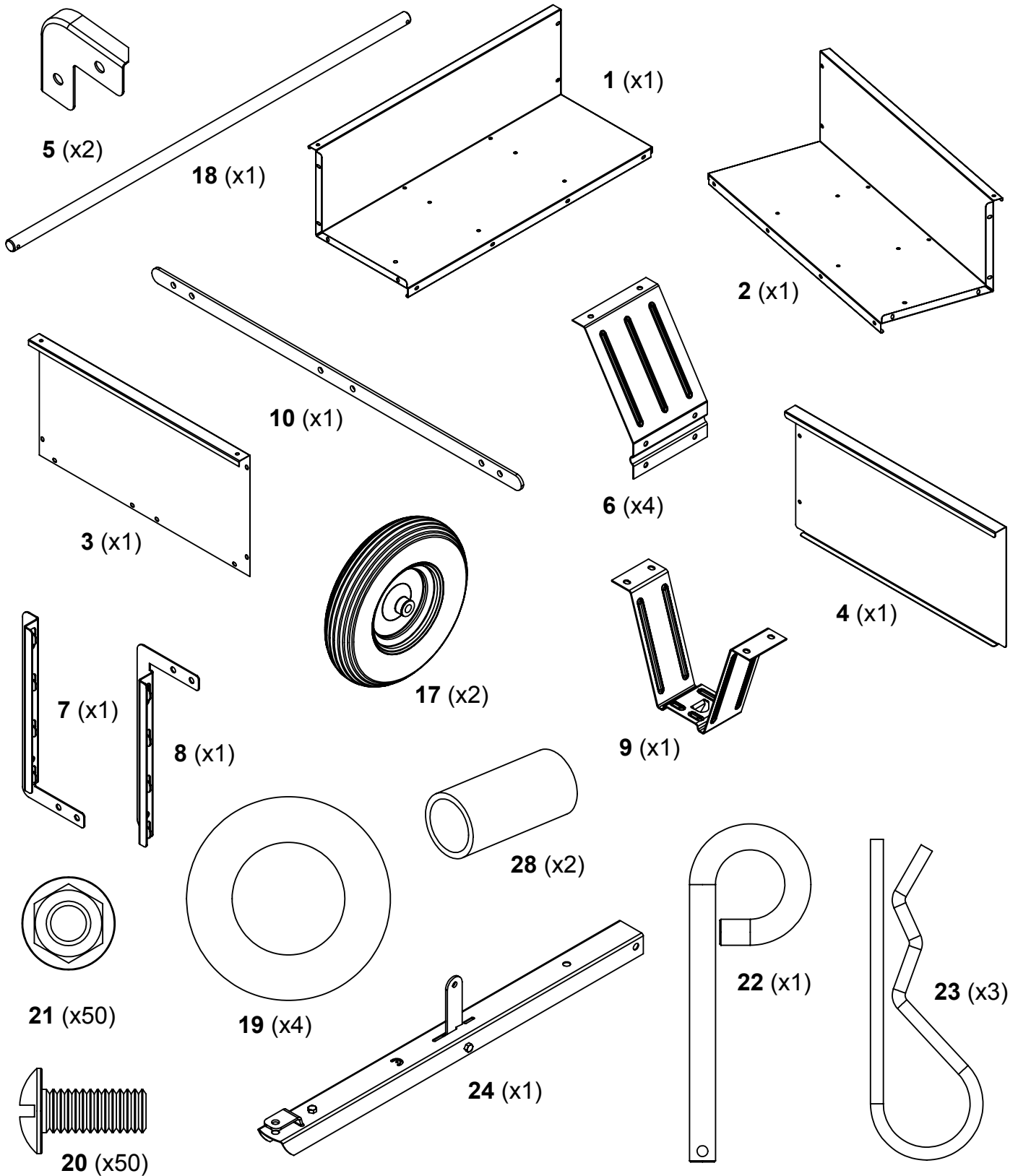
Check product for worn, loose, or damaged parts before each use. If any damage is present, repair the product before using.

Check product for loose or missing fasteners before each use. Tighten or replace fasteners as needed before using.

Do not exceed vehicle speed of 6 miles per hour when towing Dump Cart.

Do not exceed Dump Cart rated weight capacity of 350 pounds.

# Carton Contents



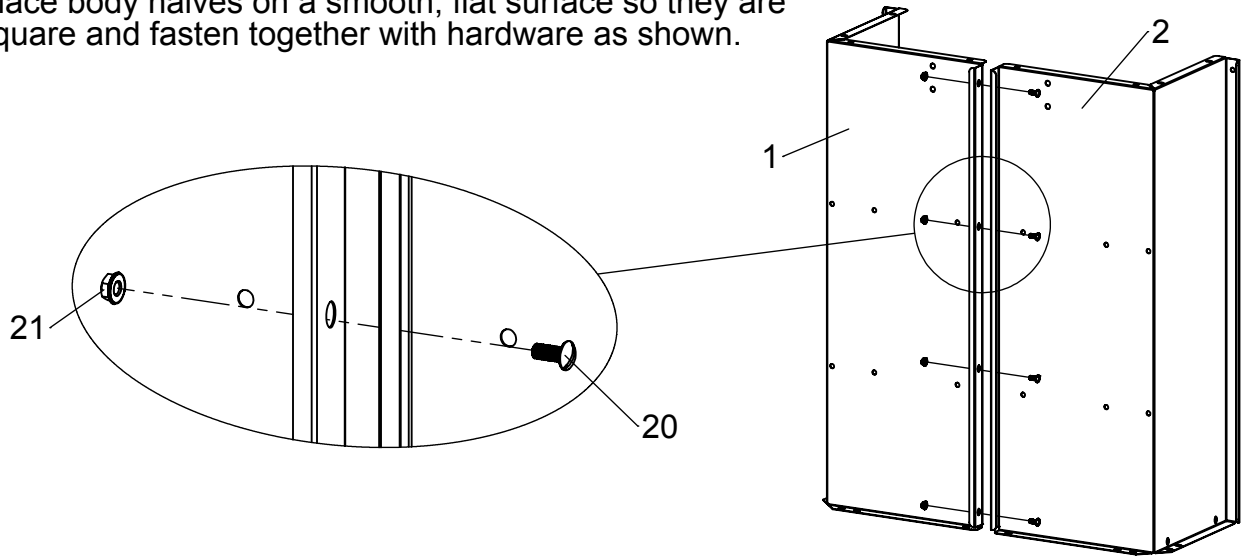
## TOOLS REQUIRED FOR ASSEMBLY:

- Large Flat Screwdriver
- 5/16" Wrench or Socket

# Assembly Instructions

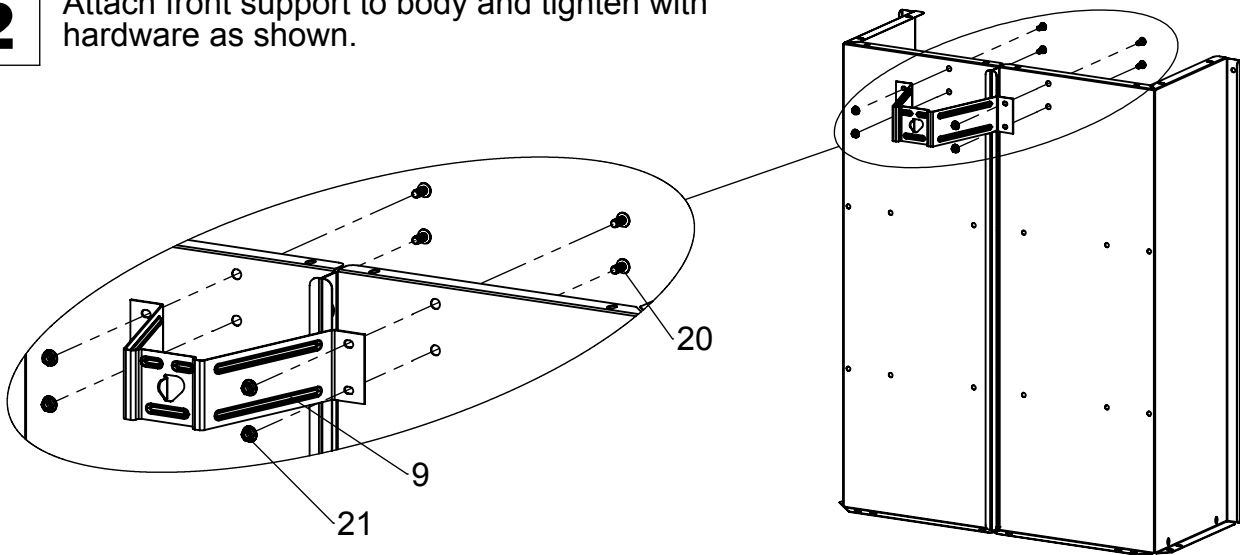
**1**

Place body halves on a smooth, flat surface so they are square and fasten together with hardware as shown.



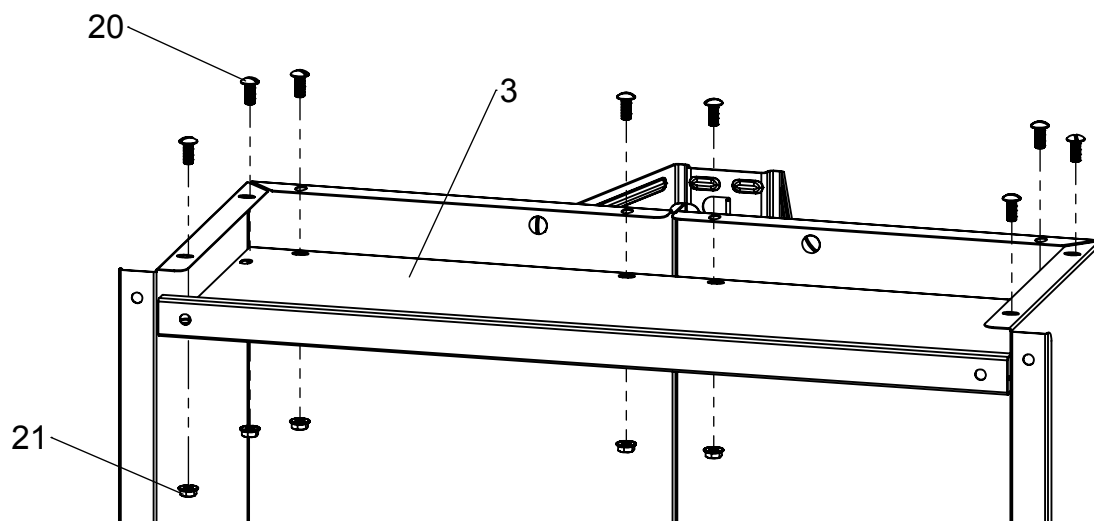
**2**

Attach front support to body and tighten with hardware as shown.



**3**

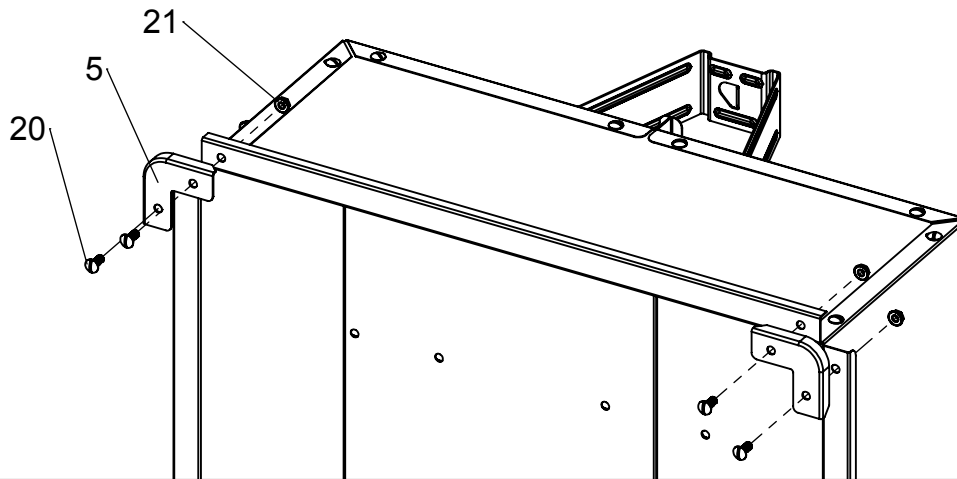
Attach front gate to inside of body with supplied hardware as shown.



# Assembly Instructions

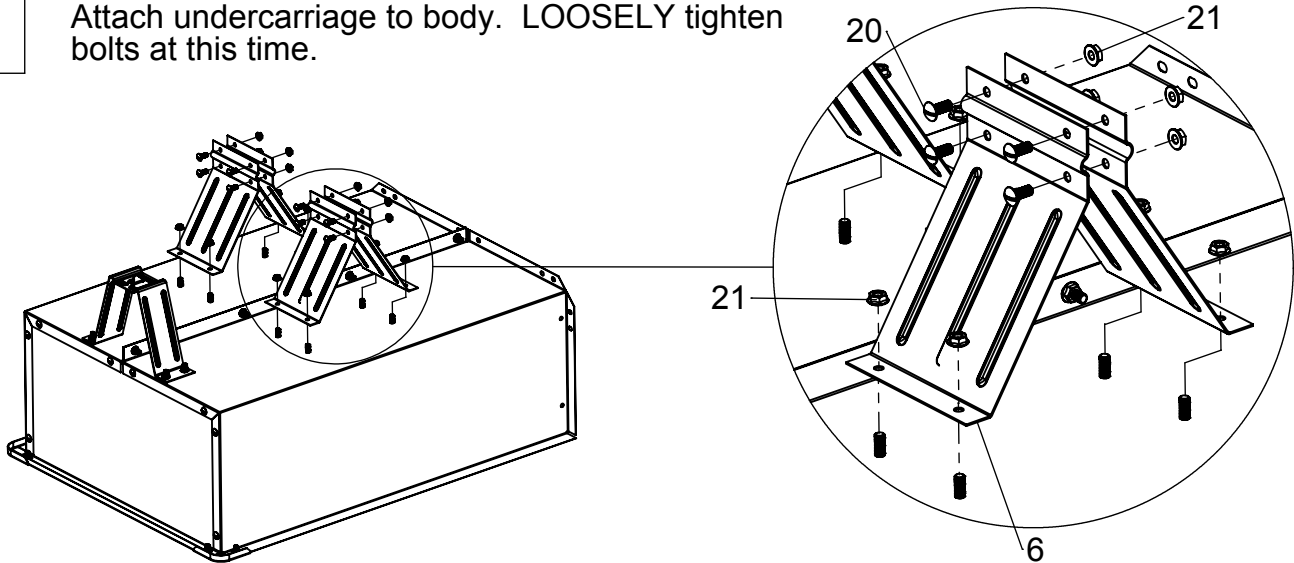
**4**

Attach corner bumpers to body of cart and tighten with hardware as shown.



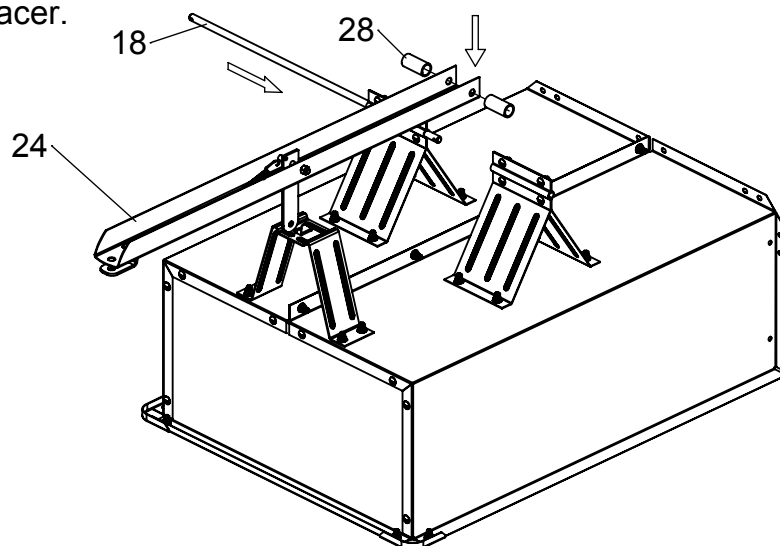
**5**

Attach undercarriage to body. LOOSELY tighten bolts at this time.



**6**

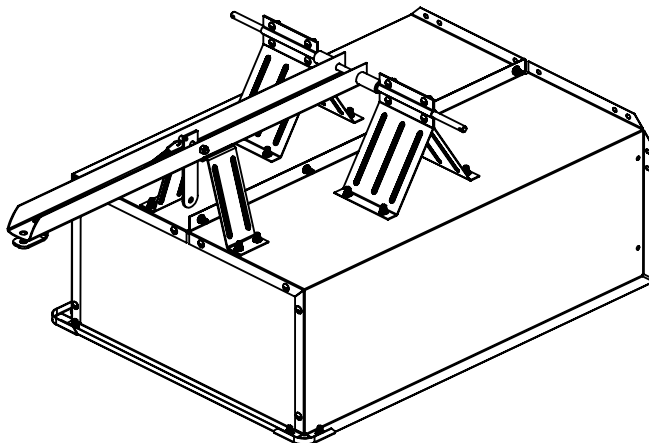
Insert axle into undercarriage halfway as shown. Attach spacer, drawbar assembly, and spacer.



# Assembly Instructions

**7**

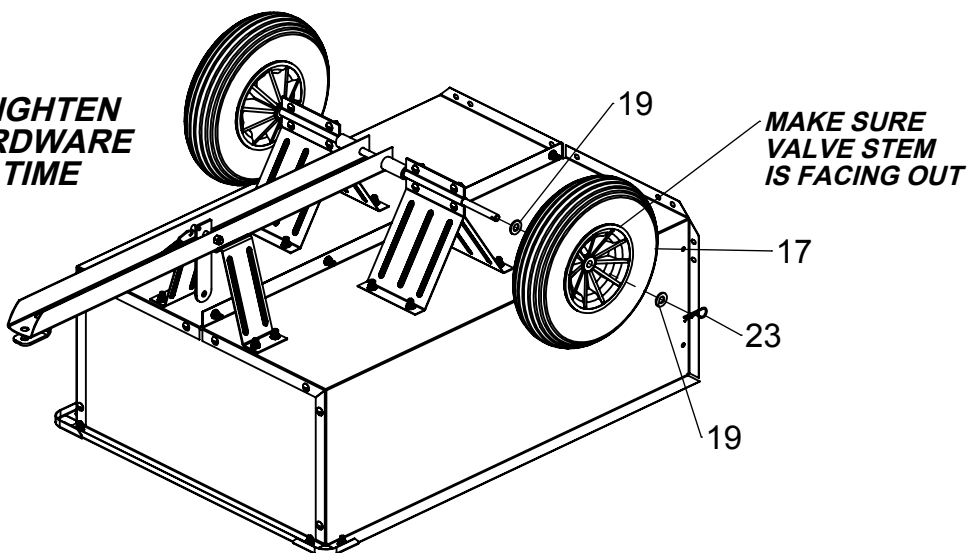
Slide axle completely through undercarriage; be sure to catch the drawbar when sliding the axle. Align drawbar with the front support and press down to latch.



**8**

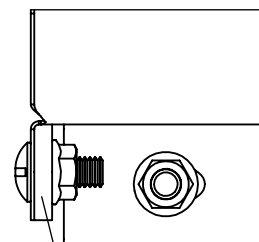
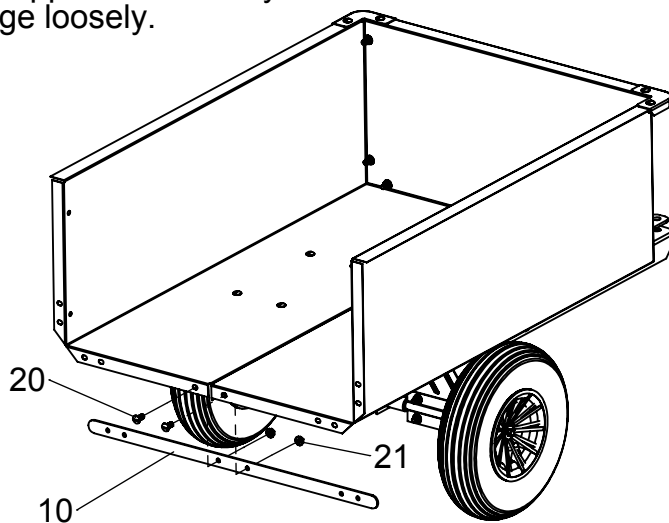
Slide washers and wheels onto axle and secure with hairpins as shown.

**NOTE: TIGHTEN  
ALL HARDWARE  
AT THIS TIME**



**9**

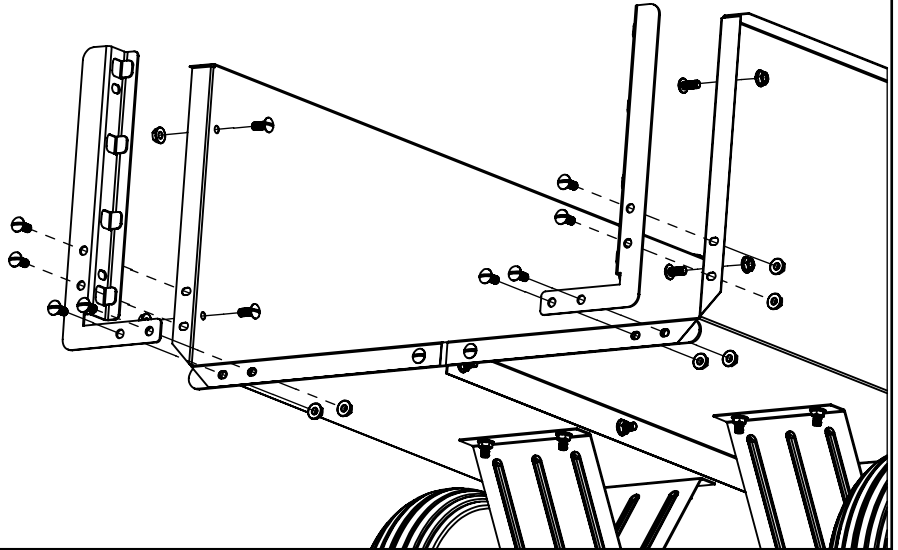
Attach the support bar to body behind flange loosely.



# ***Assembly Instructions***

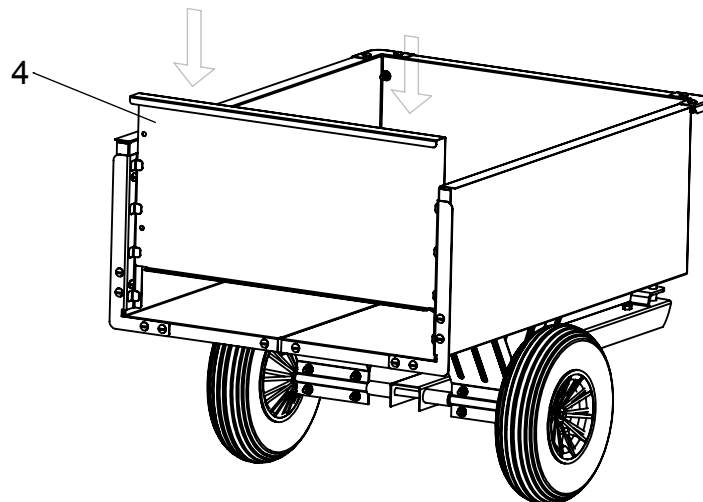
**10**

Attach corner gussets to rear and sides of body and tighten with hardware as shown.



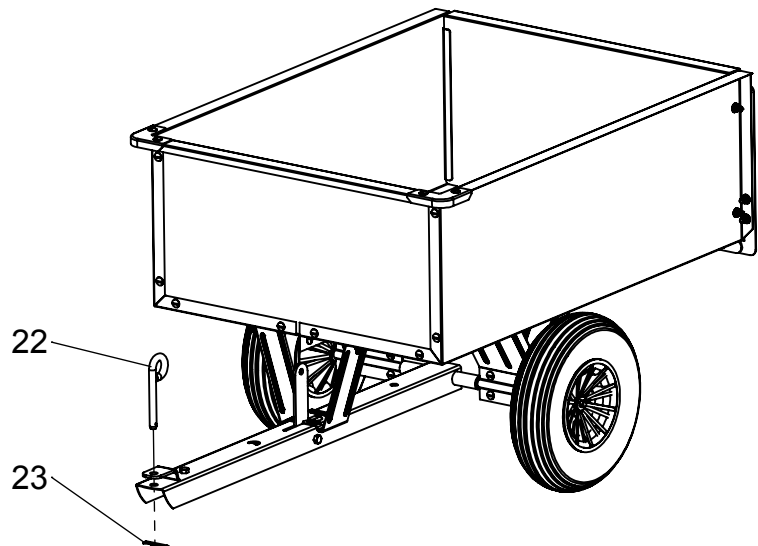
**11**

Attach tailgate to body as shown. No hardware is required, tailgate should move freely up or down.



**12**

Install hitch pin and hairpin to secure to attachment vehicle.



# ***Operating Instructions***

## **Before Using Dump Cart:**

1. Check tire pressure and inflate to 30 psi if needed.
2. Read all Safety Rules found on page 1.

## **How to Use Dump Cart:**

1. Attach Dump Cart to your tractor using the supplied hitch pin.
2. Do not exceed 350 pounds when loading material into the cart body.
3. Distribute the weight of the load as evenly as possible in the cart body for best handling.
4. When hauling heavy loads, verify that your vehicle has adequate towing and braking capacity.
5. Do not exceed 6 miles per hour when towing Dump Cart.

## **How to Empty Dump Cart:**

1. Pull hand lever forward to release the latch mechanism.
2. Angle cart body as desired to guide the material to preferred location.
3. Lower the body and guide the latch into the drawbar and relatch.

## **Periodic Maintenance:**

- Tighten fasteners as needed before each use
- Check tire pressure before each use
- Grease wheels annually



# ***Warranty***

If this product fails due to a defect in material or workmanship within TWO YEARS from the date of purchase, we will at our option repair or replace it free of charge. This warranty excludes tires and wheels, which are expendable and become worn during normal use.

This warranty does not cover:

- Repairs necessary because of operator abuse or negligence.
- Equipment used for commercial or rental purposes.
- Paint that is worn or faded due to normal use or exposure.

To arrange for product repair call 1-800-652-2321, or return this product to place of purchase for replacement.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state. This warranty applies only while this product is in use in the United States.

In the space below record the purchase date of your Dump Cart.

Model Number 2638HKD

Purchase Date \_\_\_\_\_

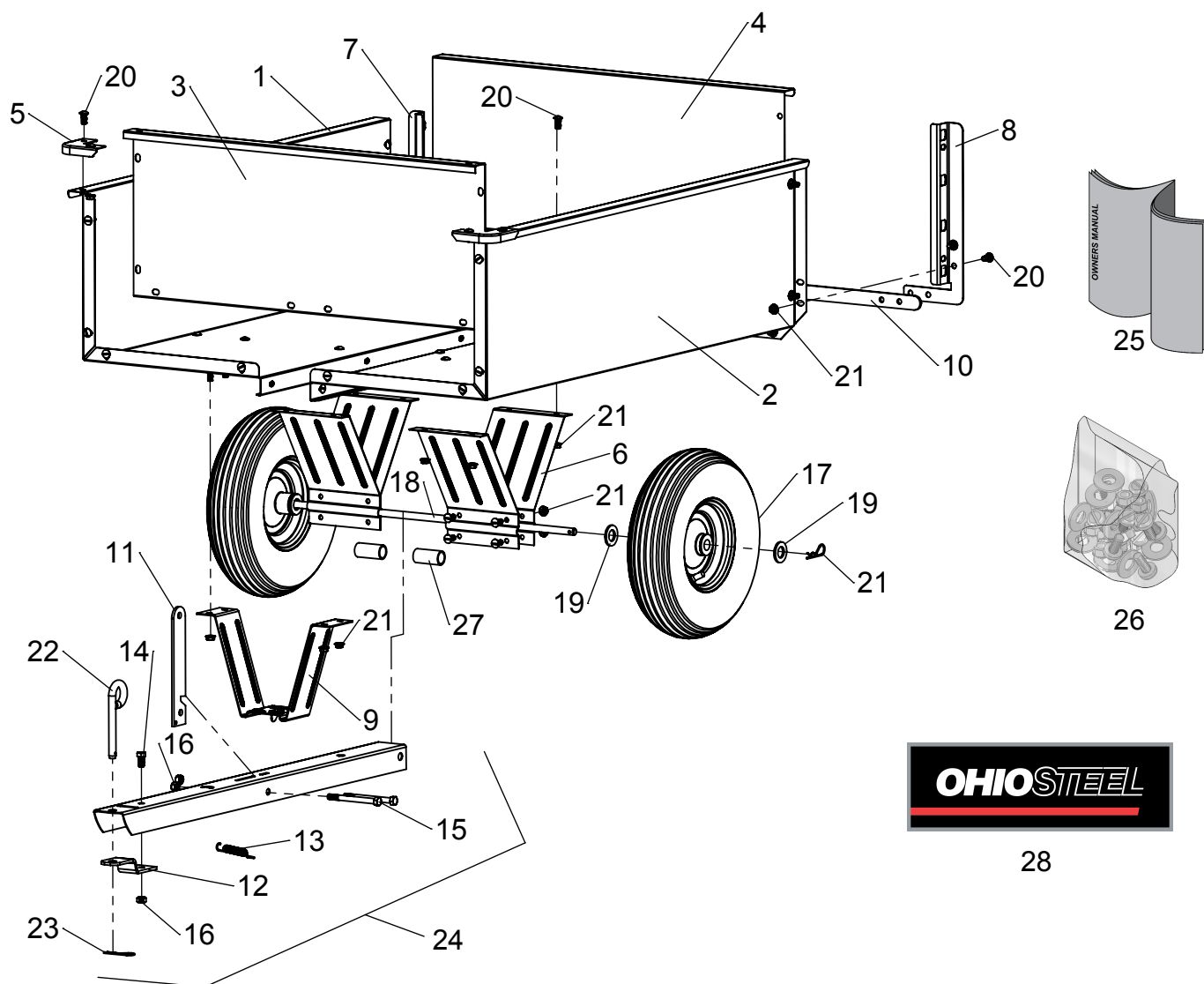
Keep this Owner's Manual and your receipt in a safe place for future reference.

After the two year warranty period all replacement parts may be ordered by calling **1-800-652-2321**.

When ordering replacement parts, always give the following information:

- Product 9 cu ft STEEL DUMP CART
- Model Number 2638HKD
- Part Number \_\_\_\_\_
- Part Description \_\_\_\_\_

# Repair Parts



ITEM	PART NO	DESCRIPTION	QTY	ITEM	PART NO	DESCRIPTION	QTY
1	6002418	BODY HALF, RIGHT	1	15	300055	HEX BOLT, 3/8-16 X 3"	1
2	6002419	BODY HALF, LEFT	1	16	300061	HEX NUT, 3/8-16 C-LOCK	2
3	6002420	GATE, FRONT	1	17	6000934	WHEEL (bushings included)	2
4	6002421	TAILGATE	1	18	6002430	AXLE	1
5	6002422	CORNER GUARD	2	19	6000617	1/2" SAE WASHER	4
6	6002423	AXLE HOLDER	4	20	6000487	PAN HEAD BOLT, 1/4-20 X 1/2"	50
7	6002424	RETAINER GATE, RIGHT	1	21	6000961	SERRATED FLANGE NUT, 1/4-20	50
8	6002425	RETAINER GATE, LEFT	1	22	6000533	PIN, HITCH	1
9	6002426	SUPPORT, FRONT	1	23	300084	HAIRPIN COTTER	3
10	6002427	BAR SUPPORT, REAR	1	24	6002431	DRAWBAR ASSEMBLY (incl. 11-16)	1
11	6002428	LATCH POST	1	25	6002412	OWNERS MANUAL	1
12	6002429	BRACKET, HITCH	1	26	6000957	HARDWARE BOLT BAG	1
13	300131	SPRING, LATCH	1	27	6002432	HDPE SPACER	2
14	300052	HEX BOLT, 3/8-16 X 3/4"	1	28	6000700	DECAL, OSI	1

## ***Notes***



Designed And Tested In Columbus, Ohio

Assembled in U.S.A of Domestic  
And Imported Components



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**MODEL # 2638HKD**

2575 Ferris Road Columbus, OH 43224  
(800) 652-2321

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