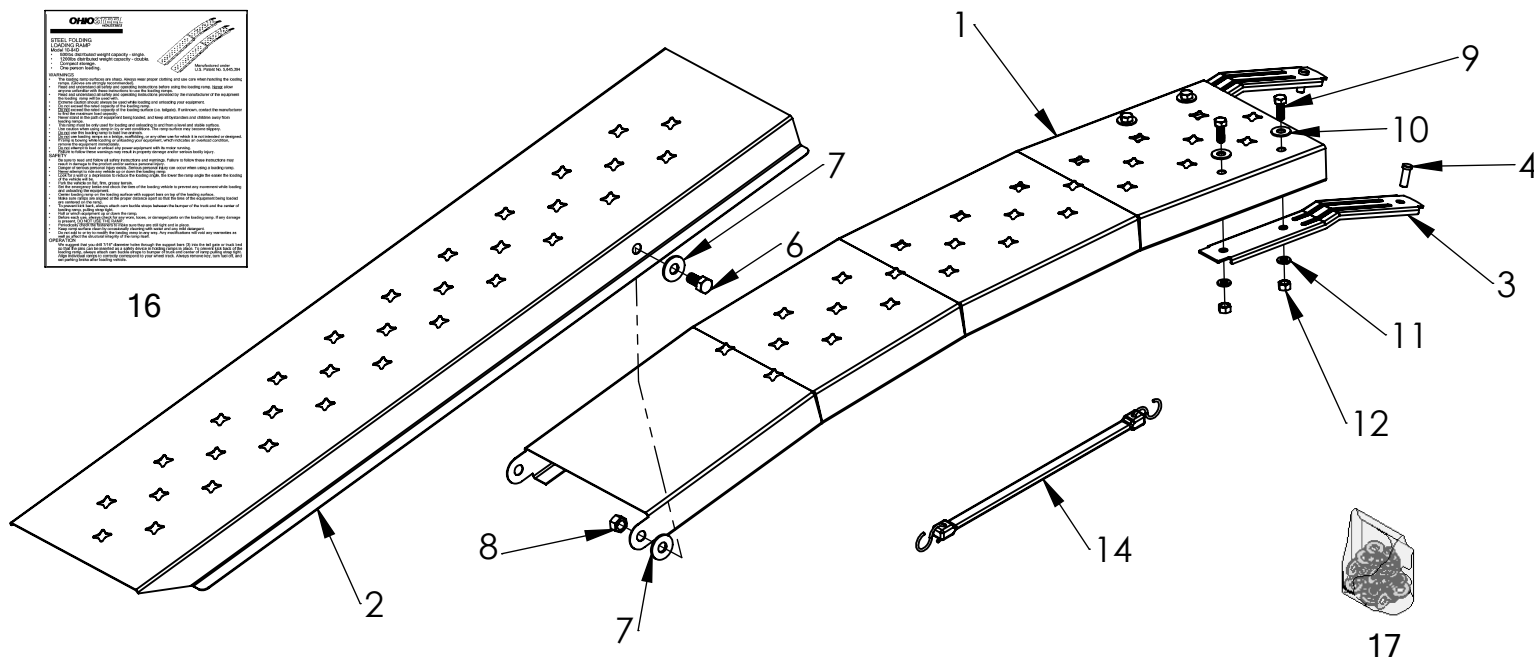


# Assembly

Step 1. Attach support bars (3) to ramp top (1) with bolts (9), flat washers (10), lock washers (11), and hex nuts (12).

Step 2. Invert ramp bottom (2) so that flanges face up. Place ramp top (1) inside the ramp bottom so that the side holes of each are in line.

Step 3. Secure both side by inserting 1/2" hex bolt (6) through 1/2" flat washer (7), ramp bottom, ramp top, another flat washer (7) and tighten with lock nut (8) as shown. NOTE: DO NOT OVER TIGHTEN. Ramp must be able to swivel open and shut.



REF. NO.	PART NO.	AMT.	DESCRIPTION	REF. NO.	PART NO.	AMT.	DESCRIPTION
1	403415	2	RAMP TOP	9	3000511	8	3/8"-16 X 1" BOLT
2	403425	2	RAMP BOTTOM	10	300077	8	3/8" FLAT WASHER
3	403431	4	SUPPORT BAR	11	300078	8	3/8" LOCK WASHER
4	3000819	4	CLEVIS PIN	12	300069	8	3/8"-16 HEX NUT
6	3000510	4	1/2"-13 x 1" BOLT	14	303172	2	BUNGEE STRAP
7	300075	8	1/2" FLAT WASHER	16	303047	1	ASSEMBLY MANUAL
8	300068	4	1/2"-13 LOCK NUT	17	303033	1	HARDWARE BAG

## LIMITED ONE-YEAR WARRANTY

If this product fails due to a defect in material or workmanship within one year from the date of purchase, Ohio Steel Industries will at its option repair or replace it free of charge. Proof of purchase required for all warranty claims.

This warranty does not cover:

- Repairs necessary because of operator abuse or negligence.
- Equipment used for commercial or rental purposes.

Contact Ohio Steel Industries to arrange for product repair, or return this product to place of purchase for replacement.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state. This warranty applies only while this product is in use in the United States.

When ordering repair parts always give the following information, **PRODUCT NAME, MODEL NUMBER, PART NUMBER, and PART DESCRIPTION.**